



Technical data sheet

INVEBI Industrial coatings – Italy

I9056 ACQUAFOND CLEAR

Product: Transparent water based sealer.

Introduction: I9056 is a clear sealer fast in drying with good verticality and transparency. Excellent covering so that a good sanding and filling power.

Kind of use: Furniture in general, doors, cabinet doors, etc.

Support type: Different supports.

Characteristics :	1. Viscosity Ford 4 20°C	• 120'' +/- 3''
	2. Viscosity Ford 4 20°C after catalysis	• /
Flash-point :	3. Solid content A (Paint)	• 35% +/- 1%
Please revert to SDS	4. Solid content B (1°hardner)	• /
	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• Unlimited
	7. Practical useful life at 20°C 60% hum.	• Unlimited
	8. Dust free at 20°C, 60% hum. after	• 60 – 70 min
	9. Touch dry at 20°C, 60% hum. after	• 120 – 140 min
	10. Dry in deepness at 20°C 60% hum after	• 10 – 12 hours
	11. Forced drying 40-45°C after	• 4 – 6 hours
	12. Light stability	• Good

Application : By spray.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	I9056 - Acquafond	1,02	100	100
Thinner:	Water	1	20	20

Quantity to be applied :	• 130 – 150 gr/sqm
Sanding :	• After 12h at 20°C.
Over coating :	• Water based top coat
Storage :	at 20°C 8 months (in the original sealed packing) part A

General notes : always mix the products before use