

Product Description

Specially formulated color finish used for the decoration of wrought iron to create a premium or vintage multi-toned appearance

Recommended Use

Decorative highlights on suitably coated wrought iron

Features

Thixotropic paste
Fast drying
Available in gold and other premium colors

Physical Characteristics

Recommended Application Data	Dry Film Thickness (μm)	Theoretical Coverage (m ² /l)
	Varies according to use	
Flash Point	4 °C	
Finish	Colored patina	
Color Range	Refer to Color Card	
Standard Packing Size	1L / 5L	
Shelf Life	12 months	

Application Method

Brush	Suitable method of application. Lightly flick across surface to create artistic patterns. Wipe off excess paint to create varying tones in the highlights.
Thinning Ratio	Ready to use.

Drying Time At 30°C

Touch Dry	Hard Dry	Overcoating Interval	
		Minimum	Maximum
5 minutes	30 minutes	30 minutes	Not applicable

Useful Information

Thinner	None required
Cleaner	APM Lacquer Thinner AAA
Storage	Store in a cool shaded dry area
Disposal	Always keep container in a secure upright position. Use sand to contain any spillage. Dispose of paint in accordance with the appropriate Environmental Quality Regulations.

Surface Preparation

The service and life span and the service performance of paints are directly related to the degree of surface preparation.

The surface to be overcoated must be dry and free from surface contaminants.

Use sandpaper, a wire brush, or a wire brush drill attachment to remove all the rust and loose paint. (NOTE: Wear an approved dust mask or respirator when removing paint or spray painting.)

Blow off or vacuum the railings to remove as much dust as possible.

Use mineral spirits on a cloth to clean the surface of the wrought iron.

Apply a coat of rust inhibiting primer to all surfaces.

Apply a coat of APM 2-Pack Etching Primer

Coating Specifications

1 st Coat	2 nd Coat	3 rd Coat	4 th Coat
APM 2-Pack Etching Primer	APM NC Lacquer Paint	ATINA Wrought Iron Finish	

Notes

The coating specifications provided above are typical. For specific recommendations to suit individual applications, please refer to your Asia Paint Representative.

Stir the product well before use.

Safety Precaution

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves.

Do not use in poorly ventilated areas, do not breathe in vapor or spray mist.

This product is flammable. Keep away from sources of ignition. Do not smoke. Take precautionary measures against static discharge.

In case of fire, use carbon dioxide, normal foam or dry agent.

First Aid

Eyes	Wash off in flowing water or shower
Skin	Flush with plenty of water
Inhalation	Remove to fresh air, loosen collar and keep patient rested
Ingestion	If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel
For further safety information, please refer to our Safety Data Sheet (SDS)	

Disclaimer

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in light of our experience and product development.