



## INVEBI coatings Italy – Technical Data Sheet

**1745MA00 SETALUX WHITE**  
(available in different gloss and colors)  
IV65 Catalyst at 50%

<b>Product:</b>	A matt pigmented polyurethane top coat
<b>Description:</b>	This product features very good covering power, resistance to surface scratches, soft touch, and very good wetness during application, make it adaptable to vertical spraying without flowing problems.
<b>Support Type:</b>	Pieces treated with PU or PE sealers

<b>Characteristics:</b>  <b>Flash Point:</b> Please refer to the SDS  <b>Specific Weight:</b> A = 1.40 B = 0.93	1. Viscosity Ford 4 at 30°C	• 55 sec +/- 1 sec
	2. Viscosity Ford 4 at 30°C after catalysis	• /
	3. Solid Content A	• 60% +/- 1%
	4. Solid Content B	• 30% +/- 1%
	5. Solid Content A + B	• 50% +/- 1%
	6. Pot Life (100 gr/30°C)	• 4 hr
	7. Practical Useful Life at 30°C	• 2 hr
	8. Dust Free at 30°C after	• 30 min
	9. Touch Dry at 30°C after	• 1 hr
	10. Dry in Deepness at 30°C after	• 24 hr
	11. Forced Dry 40-45°C after	• 2 hr
	12. Light Stability	• good

**Application:** By spray

<b>Using Method:</b>	1745MA00 SETALUX WHITE	100	Parts in Ltr/KG
	IV65	50	Parts in Ltr/KG
	Thinner 166	30 – 50	On Part A

<b>Quantity to be Applied:</b>	120 gr/sqm
<b>Sanding:</b>	/
<b>Over-coating:</b>	/

<b>Storage:</b>	Part A, at 25°C	8 months	in the original sealed packing
	Part B, at 25°C	6 months	in the original sealed packing

**General Notes:** Always mix the products well before use