



## INVEBI coatings Italy – Technical Data Sheet

### 1285000 TIDILACK WHITE IV129 Catalyst at 100%

**Product:**

A white pigmented glossy PU finishing topcoat by spray

**Description:**

This glossy top-coat is formulated with high technology polyester saturated resins. Its characteristics are excellent gloss, good verticality and very good resistance to abrasion.

**Support Type:**

Sanded woods pre-treated with polyester and polyurethanes.

**Kind of use:**

On flat and vertical furniture

**Characteristics:**

1. Viscosity Ford 4 at 30°C
2. Viscosity Ford 4 at 30°C after catalysis
3. Solid Content A
4. Solid Content B
5. Solid Content A + B
6. Pot Life (100 gr/30°C)
7. Practical Useful Life at 30°C
8. Dust Free at 30°C after
9. Touch Dry at 30°C after
10. Dry in Deepness at 30°C after
11. Forced Dry 40-45°C after
12. Light Stability

- 40 sec +/- 2 sec
- 30 sec
- 70% +/- 1%
- 35% +/- 1%
- 58% +/- 1%
- 4 hr
- 2 hr
- 30 min
- 1 hr 30 min
- 24 hr
- 12 hr
- Good

**Flash Point:**

Please refer to the SDS

**Specific Weight:**

A = 1.400

B = 0.975

**Application:**

By spray

**Using Method:**

1285000 TIDILACK WHITE	100	Parts in Ltr/KG
IV129	100	Parts in Ltr
	70	Parts in KG
Thinner 166	30 – 50	On Part A

**Quantity to be Applied:**

130 – 160 gr/sqm

**Sanding:**

If necessary, after 24 hr. With sanding paper 800 – 1000

**Over-coating:**

With the same product after a light sanding

**Storage:**

Part A, at 25°C

8 months

in the original sealed packing

Part B, at 25°C

6 months

in the original sealed packing

**General Notes:**

Always mix the products well before use