



INVEBI coatings Italy – Technical Data Sheet

1284 TIDILUX CLEAR IV129 Catalyst at 100%

Product:	Glossy clear polyurethane top coat
Description:	Transparent glossy finishing with high superficial hardness and quick drying. Excellent for buffing and polishing.
Support Type:	On PU or polyester base coat clear

Characteristics: Flash Point: Please refer to the SDS Specific Weight: A = 0.97 B = 0.97	1. Viscosity Ford 4 at 30°C	• 77 sec +/- 2 sec
	2. Viscosity Ford 4 at 30°C after catalysis	• /
	3. Solid Content A	• 59% +/- 1%
	4. Solid Content B	• 35% +/- 1%
	5. Solid Content A + B	• 47% +/- 1%
	6. Pot Life (100 gr/30°C)	• 3 hr
	7. Practical Useful Life at 30°C	• 2 hr
	8. Dust Free at 30°C after	• 30 min
	9. Touch Dry at 30°C after	• 1 hr – 2 hr
	10. Dry in Deepness at 30°C after	• 24 hr
	11. Forced Dry 40-45°C after	• 8 hr
	12. Light Stability	• /

Application:	By spray
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Using Method:	1284 TIDILUX	100	Parts in Ltr/KG
	IV 129	100	Parts in Ltr/KG
	Thinner 166	40 – 60	On Part A

Quantity to be Applied:	120 – 160 gr/sqm
Sanding:	For polishing after 24 hours
Over-coating:	90 – 120 min with the same product

Storage:	Part A, at 25°C	8 months	in the original sealed packing
	Part B, at 25°C	6 months	in the original sealed packing

General Notes:	Always mix the products well before use
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