



## INVEBI coatings Italy – Technical Data Sheet

**1745MA41 SETALUX BLACK**  
 (available in different gloss)  
 IV65 or IV33 Catalyst at 50%

<b>Product:</b>	A matt pigmented polyurethane top coat
<b>Description:</b>	This product features very good covering power, resistance to surface scratches, soft touch, and very good wetness during application, make it adaptable to vertical spraying without flowing problems.
<b>Support Type:</b>	Pieces treated with PU or PE sealers

<b>Characteristics:</b>  <b>Flash Point:</b> <b>Please refer to the SDS</b>  <b>Specific Weight:</b> <table border="1" style="width: 100%;"> <tr> <td>A = 1.40</td> </tr> <tr> <td>B = 0.93</td> </tr> </table>	A = 1.40	B = 0.93	1. Viscosity Ford 4 at 30°C	• 40 sec +/- 1 sec
	A = 1.40			
	B = 0.93			
	2. Viscosity Ford 4 at 30°C after catalysis	• /		
	3. Solid Content A	• 48% +/- 1%		
	4. Solid Content B	• 35% +/- 1%		
	5. Solid Content A + B	• 44% +/- 1%		
	6. Pot Life (100 gr/30°C)	• 4 hr		
	7. Practical Useful Life at 30°C	• 2 hr		
	8. Dust Free at 30°C after	• 30 min		
	9. Touch Dry at 30°C after	• 1 hr		
	10. Dry in Deepness at 30°C after	• 24 hr		
11. Forced Dry 40-45°C after	• 2 hr			
12. Light Stability	• /			

<b>Application:</b>	By spray
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<b>Using Method:</b>	1745MA41 SETALUX BLACK	100	Parts in Ltr/KG
	IV65 or IV33	50	Parts in Ltr/KG
	Thinner 166	30 – 50	On Part A

<b>Quantity to be Applied:</b>	120 gr/sqm
<b>Sanding:</b>	/
<b>Over-coating:</b>	With the same product after light sanding

<b>Storage:</b>	Part A, at 25°C	8 months	in the original sealed packing
	Part B, at 25°C	6 months	in the original sealed packing

<b>General Notes:</b>	Always mix the products well before use
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