



INVEBI coatings Italy – Technical Data Sheet

1282/S UREPAC (available in different gloss)
IV12/S or IV65 Catalyst at 50%**

Product:

A two component polyurethane matt clear finishing

Description:

This product has been formulated to achieve excellent refilling, good transparency, good verticality, and easy sanding property.

Support Type:

On polyurethane or polyester base coat clear

Kind of use:

Characteristics:

1. Viscosity Ford 4 at 30°C
2. Viscosity Ford 4 at 30°C after catalysis
3. Solid Content A
4. Solid Content B
5. Solid Content A + B
6. Pot Life (100 gr/30°C)
7. Practical Useful Life at 30°C
8. Dust Free at 30°C after
9. Touch Dry at 30°C after
10. Dry in Deepness at 30°C after
11. Forced Dry 40-45°C after
12. Light Stability

- 55 sec +/- 2 sec
- /
- 39% +/- 1%
- 22% +/- 1%
- 34% +/- 1%
- 2 hr
- 1 hr
- 20 min
- 1 hr
- 4 hr
- 1 hr
- Non Yellowing (IV 65)

Flash Point:

Please refer to the SDS

Specific Weight:

A = 0.96

B = 0.92

Application:

By spray

Using Method:

1282**/S UREPAC	100	Parts in Ltr/KG
IV12/S or IV65	50	Parts in Ltr/KG
Thinner 166	30 – 50	On Part A

Quantity to be Applied:

100 – 120 gr/sqm

Sanding:

After 12 hours

Over-coating:

After sanding lightly

Storage:

Part A, at 25°C

8 months

in the original sealed packing

Part B, at 25°C

6 months

in the original sealed packing

General Notes:

Always mix the products well before use