



## APM HAMMERTONE ENAMEL

ALKYD HAMMERTONE EFFECT FINISH

CODE:  
H/F 700

### Product Description

Air drying type modified alkyd resin based hammertone finish

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### Recommended Use

Topcoat for timber and metal  
Suitable for both interior and exterior use

### Features

Easy application  
Good Gloss retention  
Quick drying  
Tough film upon complete curing

### Physical Characteristics

Recommended Application Data	Dry Film Thickness (μm)	Theoretical Coverage (m <sup>2</sup> /l)
		30 μm
Specific Gravity	0.90 – 1.10	
Flash Point	35 °C	
Finish	Gloss / Matt	
Color Range	Clear, white and black. Refer to color card, other colors available upon request	
Standard Packing Size	1L / 5L	
Shelf Life	12 months	

### Application Method

Brush or Roller	Suitable method of application. Do not exceed thick or heavy coats to prevent wrinkling, running or sagging
Thinning Ratio	5% by volume max
Air Spray	Suitable method of application. Tip Size: 1.8 mm - 2.2 mm (0.071 - 0.087 mm) Pressure: 40 - 50 psi (2.75 - 3.4) Kg/USG
Thinning Ratio	10% by volume max

### Drying Time At 30°C

Touch Dry	Hard Dry	Overcoating Interval	
		Minimum	Maximum
1 – 2 hours	3 – 4 hours	8 hours	Not applicable

### Useful Information

Thinner	APM TT 500 Thinner
Cleaner	APM TT 500 Thinner
Storage	Store in a cool shaded dry area
Disposal	Always keep container in a secure upright position. Use sand to contain any spillage. Dispose of paint in accordance with the appropriate Environmental Quality Regulations.

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### Surface Preparation

The service and life span and the service performance of paints are directly related to the degree of surface preparation.  
To prevent condensation of moisture onto substrate prior to coating application, relative humidity should not exceed 85% and substrate temperature should be more than 3°C above Dew Point.  
This coating is usually applied over a suitable primer undercoat or build coat. The underlying system should be sound and un-damaged.

### Coating Specifications

Substrate Surface	1 <sup>st</sup> Coat	2 <sup>nd</sup> Coat	3 <sup>rd</sup> Coat
Timber, Metal or Masonry	APM S201 Synthetic Zinc Rich Primer or APM Red Oxide Primer	APM Alkyd Industrial Paint	APM Alkyd Industrial Paint

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### Notes

The coating specifications provided above are typical. For specific recommendations to suit individual applications, please refer to your Asia Paint Representative.

Stir the product well before use.

### Safety Precaution

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves.

Do not use in poorly ventilated areas, do not breathe in vapor or spray mist.

This product is flammable. Keep away from sources of ignition. Do not smoke. Take precautionary measures against static discharge.

In case of fire, use water spray, normal foam or dry agent.

### First Aid

Eyes	Wash off in flowing water or shower
Skin	Flush with plenty of water
Inhalation	Remove to fresh air, loosen collar and keep patient rested
Ingestion	If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel
For further safety information, please refer to our <b>Safety Data Sheet (SDS)</b>	

### Disclaimer

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in light of our experience and product development.