

### Product Description

Modified nitro-cellulose clear lacquer

### Recommended Use

Suitable for the finishing of wood surfaces

### Features

Easy application  
Fast drying  
Tough flexible film  
Good block resistance

### Physical Characteristics

| Recommended Application Data | Dry Film Thickness (µm) | Theoretical Coverage (m <sup>2</sup> /l) |
|------------------------------|-------------------------|--|
|                              | 20 µm                   | 10 m <sup>2</sup> /l                     |
| Specific Gravity             | 0.85 – 0.95             |  |
| Flash Point                  | 5 °C                    |  |
| Finish                       | Matt                    |  |
| Color Range                  | Clear                   |  |
| Standard Packing Size        | 5 L / 20 L              |  |
| Shelf Life                   | 12 months               |  |

### Application Method

|                |                                |
|----------------|--------------------------------|
| Brush          | Suitable method of application |
| Thinning Ratio | Ready to use.                  |
| Air Spray      | Suitable method of application |
| Thinning Ratio | 100 – 200 % by volume          |

### Drying Time

| Touch Dry  | Hard Dry | Overcoating Interval |                |
|------------|----------|----------------------|----------------|
|            |          | Minimum              | Maximum        |
| 10 minutes | 1 hour   | 1 hour               | Not applicable |

### Useful Information

|          |  |
|----------|--|
| Thinner  | APM 300 Thinner  |
| Cleaner  | APM 300 Thinner  |
| Storage  | Store in a cool shaded dry area  |
| Disposal | Always keep container in a secure upright position.<br>Use sand to contain any spillage.<br>Dispose of paint in accordance with the appropriate Environmental Quality Regulations. |

### Surface Preparation

Dry sand to bare wood.  
Sand along the wood grain using medium fine paper to eliminate all loose particles and raised grains.  
Clean the surface with cloth.  
Apply 1st coat of APILAC 801/881 High Build Sealer. Allow it to dry for 45 minutes.  
Sand the coated surface along the wood grain with #240 Grit sandpaper.  
Apply 2nd coat of APILAC 801/881 High Build Sealer. Allow it to dry for 45 minutes.  
Sand the coated surface along the wood grain with #320 Grit sandpaper.

### Coating Specifications

| 1 <sup>st</sup> Coat          | 2 <sup>nd</sup> Coat          | 3 <sup>rd</sup> Coat             | 4 <sup>th</sup> Coat             |
|-------------------------------|-------------------------------|----------------------------------|----------------------------------|
| APILAC 801/881 Sanding Sealer | APILAC 801/881 Sanding Sealer | APILAC 230 NC Lacquer Clear Matt | APILAC 230 NC Lacquer Clear Matt |

### Notes

The coating specifications provided above are typical. For specific recommendations to suit individual applications, please refer to your Asia Paint Representative.  
Stir the product well before use.

### Safety Precaution

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves.  
Do not use in poorly ventilated areas, do not breathe in vapor or spray mist.  
This product is flammable. Keep away from sources of ignition. Do not smoke. Take precautionary measures against static discharge.  
In case of fire, use carbon dioxide, normal foam or dry agent.

### First Aid

|  |  |
|--|--|
| Eyes   | Wash off in flowing water or shower  |
| Skin   | Flush with plenty of water   |
| Inhalation   | Remove to fresh air, loosen collar and keep patient rested   |
| Ingestion  | If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel |
| For further safety information, please refer to our <b>Safety Data Sheet (SDS)</b> |  |

### Disclaimer

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in light of our experience and product development.