

APILAC HB PRIMER

NITROCELLULOSE LACQUER

Product Description

Modified nitro-cellulose lacquer paint

Recommended Use

Suitable for use as a primer on wood substrate

Features

Tough flexible film
Good block resistance
Good water resistance
Excellent adhesion (on wood surfaces)
Fast drying

Physical Characteristics

Recommended Application Data	Dry Film Thickness (μm)	Theoretical Coverage (m ² /l)
	30 – 40 μm	10 m ² /l
Specific Gravity	1.03 ± 0.03	
Flash Point	5 °C	
Finish	Matt	
Color Range	White	
Standard Packing Size	1L / 5L/ 20 L	
Shelf Life	12 months	

Application Method

Brush	Suitable method of application
Thinning Ratio	Ready to use.
Air Spray	Suitable method of application
Thinning Ratio	100 – 150 % by weight

Drying Time

Touch Dry	Hard Dry	Overcoating Interval	
		Minimum	Maximum
10 minutes	30 minutes	45 minutes	Not applicable

Useful Information

Thinner	APM 900 Thinner
Cleaner	APM 900 Thinner
Storage	Store in a cool shaded dry area
Disposal	Always keep container in a secure upright position. Use sand to contain any spillage. Dispose of paint in accordance with the appropriate Environmental Quality Regulations.

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Surface Preparation

Dry sand to bare wood.
Sand along the wood grain using medium fine paper to eliminate all loose particles and raised grains.
Clean the surface with cloth.
Apply 1st coat of APILAC 801/881 High Build Sealer. Allow it to dry for 45 minutes.
Sand the coated surface along the wood grain with #240 Grit sandpaper.
Apply 2nd coat of APILAC 801/881 High Build Sealer. Allow it to dry for 45 minutes.
Sand the coated surface along the wood grain with #320 Grit sandpaper.

Coating Specifications

1 st Coat	2 nd Coat	3 rd Coat	4 th Coat
APILAC HB PRIMER	APILAC HB PRIMER	APILAC 5750 Pigmented Acrylic Lacquer	APILAC 5750 Pigmented Acrylic Lacquer

Notes

The coating specifications provided above are typical. For specific recommendations to suit individual applications, please refer to your Asia Paint Representative.
Stir the product well before use.

Safety Precaution

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves.
Do not use in poorly ventilated areas, do not breathe in vapor or spray mist.
This product is flammable. Keep away from sources of ignition. Do not smoke. Take precautionary measures against static discharge.
In case of fire, use carbon dioxide, normal foam or dry agent.

First Aid

Eyes	Wash off in flowing water or shower
Skin	Flush with plenty of water
Inhalation	Remove to fresh air, loosen collar and keep patient rested
Ingestion	If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel
For further safety information, please refer to our Safety Data Sheet (SDS)	

Disclaimer

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in light of our experience and product development.